

MEYER GAGE COMPANY 2024-25 CATALOG



ACCREDITED CALIBRATION SERVICES ISO 17025 & ISO 9001:2015

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Expedited Service

Meyer Gage Company offers expedited manufacturing and delivery for many of our products at an additional cost. Contact us for more information.



Return Policy

Standard products may be returned within 30 days of the invoice date. A Return Material Authorization (RMA) must be issued to process product returns. Credit will be given upon inspection and a 25% restocking fee will be assessed based on the net extended price of the returned standard product. Custom products cannot be returned.



Warranty

Meyer Gage Company warrants all gages for 30 days from the invoice date except in cases of obvious customer abuse or mishandling. Meyer Gage Company offers no further warranties expressed or implied, and its responsibilities due to any defects or inaccuracies in any gage or certificates shall, in no event nor for any cause whatsoever, exceed the purchase price of the subject gage.

Meyer Gage Calibration Laboratory

All calibrations are performed by an our **ISO 17025** accredited lab, ensuring the highest level of quality and precision in our measurement processes.

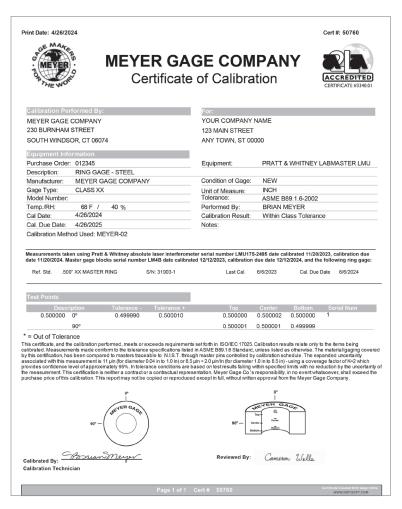
By leveraging our state-of-the-art equipment and rigorous quality control procedures, we deliver calibration services that meet the most stringent requirements. Whether you're a quality control engineer, a production manager, or a research scientist, you can trust our calibrations to provide the accuracy and precision you need to get the job done. With our commitment to excellence and customer satisfaction, we're the partner of choice for organizations that demand the highest level of quality and reliability in their measurement processes.





Calibration Services

We offer calibration services for a variety of plug, ring gages, pin gage sets, and measuring wires.



Individual certificates and additional copies available upon request.

Plain Individual Plug & Ring Gages
Class ZZ Pin Gage
Class Z Pin Gage
Class X Pin Gage
Class XX Pin Gage
Ring Gage
Master Setting Disc
Trilock Gage
Taperlock Gage
Progressive Gage
Class ZZ Custom Pin Gage
Class X Custom Pin Gage

Pin Gage Sets
Class ZZ Pin Gage Set
Class Z Pin Gage Set
Class X Pin Gage Set

Measuring Wires Thread Wires (3-piece set)

We also calibrate products that customers send us.

Introduction to Fixed Limit Gaging

What is fixed limit gaging?

- Fixed Limit Gaging is the method used to inspect dimensions and geometries of parts to verify whether a component falls within predetermined tolerance limits
- GO and NOGO gages are used together to ensure the hole meets the upper and lower limits of the specified design
- Benefits
 - > Efficient
 - > Accurate
 - > Less expensive than other types of precision inspection/measuring tools
 - > Convenient (doesn't require training)

Plug gages check internal dimensions

- **GO** = Plus tolerance
 - > Designed to gage the smallest acceptable diameter
- NOGO = Minus tolerance
 - > Designed to gage the largest acceptable diameter
- GO Gage should be able to pass through the hole, while the NOGO gage should not
- > If this condition is met, then the part is within tolerance

Ring gages check external dimensions

- **GO** = Minus tolerance
 - > Designed to gage the largest acceptable hole size
- NOGO = Plus tolerance
 - > Designed to gage the smallest acceptable hole size
- GO Gage should be able to pass through the hole, while the NOGO gage should not
 - > If this condition is met, then the part is within tolerance

Tolerance selection

• General rule of thumb for gage tolerance calculation (10% rule)

Gage Maintenance

- 1. Dimensions for gaging should be clean and burr-free to help ensure the most accurate inspections possible.
- 2. Gage should be slowly turned into the part being checked, or onto it, and the fit should be unforced and snug.
- **3.** Gage and part temperatures should be identical to achieve accurate readings not distorted by thermal expansion. The normal temperature at which gages are calibrated is 68°F, which is the ideal temperature at which both the part and gage should be inspected.
- **4.** Gages should not be exposed to extreme heat, moisture, and corrosive chemicals. Gages should be cleaned after each use, coated with a thin-film that prevents rust, and stored properly.
- 5. Gages should be continually monitored and maintained based on frequency of use and kinds of parts being inspected. Such maintenance includes calibration at regular intervals to ensure consistently accurate reads. GO Gages tend to wear out with normal use and require recalibration more frequently than NOGO Gages at intervals based on usage frequency, abrasiveness of parts inspected, tolerances, and nature of quality evaluation methods used. All gages should be monitored and maintained accordingly.

ORDERING GAGES

To process your order, we need the following information:

- > **Gage Type:** Pin, Ring, Taperlock, Trilock, Progressive, Master Setting Disc
- > **Size:** Diameter of the member or members
- > Tolerance Class: XX, X, Y, Z
- > **Tolerance Direction:** Plus, Minus or Bilateral (pin gages only)
- > **Application of Tolerance:** GO, NOGO or Master (rings and plug gages only)

☐ Purchase Order Through Your Local Distributor

☐ Direct with Credit Card

- > **Member Length:** (Required for custom length pins only)
- > **Material:** Steel, Chrome or Carbide (Chrome & Carbide for ring gages only)
- > **Style:** 1, 2, or 3 for master setting discs only
- > Quantity
- > Marking Instructions: (if applicable)

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> Email all POs and order requests to sales@meyergage.com
> Email all requests for quotes to quotes@meyergage.com
Contact Name
Company Name
Billing Address
Shipping Address (if different from Billing Address)
PO# (if needed)
Phone Number
Email Address
Preferred Carrier
□ U.S. Postal Service
□ UPS
□ FedEx
Prepay or Collect #
Preferred Purchasing Method

Complete Customer Satisfaction is our Goal.

Class Z Pin Gages

Standard Reversible Gages

Size Range				
Inch Metric Handle				
0.0050" to 0.0750"	0.22mm to 1.91mm	1W		
0.0755" to 0.1800"	1.92mm to 4.57mm	2W		
0.1805" to 0.2810"	4.58mm to 7.14mm	3W		
0.2815" to 0 .4060"	7.15mm to 10.31mm	4W		
0.4065" to 0.5100"	065" to 0.5100" 10.32mm to 12.95mm			
0.5105" to 0.6350"	12.96mm to 16.13mm	6W		
0.6355" to 0.7600"	16.14mm to 19.30mm	7W		
0.7605" to 1.0150"	19.31mm to 25.65mm	8W		



All tabulated size ranges are inclusive.

All standard-length pin gages over 0.060" (1.51mm) are laser marked with size, class, and direction of tolerance.

Note: Standard Class Z are 2" in length with the diameter available in 0.0005" (0.01mm) increments.

All gages are made of 52100 steel.

Tolerance direction: GO (Plus) or NOGO (Minus).

Class X and XX Pin Gages

Standard Reversible Gages

These pins have the same features as our Class Z pins, but with a 0.00004" tolerance limit and a 0.00002" roundness limit. They are ideal for your inspection needs or when you want to maximize your GO/NOGO tolerance limit. They're also a great way to calibrate measuring equipment, micrometers, and calipers. We make all sizes for your special needs. All pins over 0.060" or 1.51mm are laser marked with size and direction of tolerance. We've also added a serial number lasered onto each piece for traceability.

When an even tighter tolerance is needed, Meyer Gage makes XX pin gages. With a tolerance of 0.00002" and a roundness limit of 0.00001", it's our tightest tolerance for your most critical inspection needs. They're our best gages to calibrate your measuring equipment, micrometers and calipers. All pins over 0.060" or 1.51mm are laser marked with size and direction of tolerance. We've also added the serial number for traceability.

Class X and XX Pin Gages				
Inch	Metric	Handle		
0.0050" to 0.0750"	0.220mm to 1.910mm	1W		
0.0751" to 0.1800"	1.911mm to 4.570mm	2W		
0.1801" to 0.2810"	4.571mm to 7.140mm	3W		
0.2811" to 0.4060"	7.141mm to 10.310mm	4W		
0.4061" to 0.5100"	10.311mm to 12.950mm	5W		
0.5101" to 0.6350"	12.951mm to 16.130mm	6W		
0.6351" to 0.7600"	16.131mm to 19.300mm	7W		
0.7601" to 1.0000"	19.301mm to 25.410mm	8W		



All tabulated size ranges are inclusive.

All standard-length pin gages over 0.060" (1.51mm) are laser marked with size, class, and direction of tolerance.

Note: Standard Class X and Class XX are 2" in length with the diameter available in 0.0005" (0.01mm) increments.

All gages are made of 52100 steel.

Tolerance direction: GO (Plus) or NOGO (Minus).

Class Z Pin Gage Sets (Inch)

Class Z Pin Gage Sets (Inch)					
Item ID	Tolerance Direction	Size Range	No. of Gages	Weight (lbs.)	
MOP	Plus	0.011" to 0.060"	50	1	
MOM	Minus	0.011" to 0.060"	50	1	
M05P	Plus	0.0115" to 0.0605"	50	1	
M05M	Minus	0.0115" to 0.0605"	50	1	
C10P	Plus	0.011" to 0.250"	240	8	
C10M	Minus	0.011" to 0.250"	240	8	
C105P	Plus	0.0115" to 0.2505"	240	8	
C105M	Minus	0.0115" to 0.2505"	240	8	
M1P	Plus	0.061" to 0.250"	190	8	
M1M	Minus	0.061" to 0.250"	190	8	
M15P	Plus	0.0615" to 0.2505"	190	8	
M15M	Minus	0.0615" to 0.2505"	190	8	
M2P	Plus	0.251" to 0.500"	250	23	
M2M	Minus	0.251" to 0.500"	250	23	
M25P	Plus	0.2515" to 0.5005"	250	23	
M25M	Minus	0.2515" to 0.5005"	250	23	
МЗР	Plus	0.501" to 0.625"	125	24	
МЗМ	Minus	0.501" to 0.625"	125	24	
M35P	Plus	0.5015" to 0.6255"	125	24	
M35M	Minus	0.5015" to 0.6255"	125	24	
M4P	Plus	0.626" to 0.750"	125	33	
M4M	Minus	0.626" to 0.750"	125	33	
M45P	Plus	0.6265" to 0.7505"	125	33	
M45M	Minus	0.6265" to 0.7505"	125	33	
M5P	Plus	0.751" to 0.832"	82	29	
M5M	Minus	0.751" to 0.832"	82	29	
M55P	Plus	0.7515" to 0.8325"	82	29	
M55M	Minus	0.7515" to 0.8325"	82	29	
M6P	Plus	0.833" to 0.916"	84	35	
M6M	Minus	0.833" to 0.916"	84	35	
M65P	Plus	0.8335" to 0.9165"	84	35	
M65M	Minus	0.8335" to 0.9165"	84	35	
M7P	Plus	0.917" to 1.000"	84	41	
М7М	Minus	0.917" to 1.000"	84	41	
M75P	Plus	0.9175" to 1.0005"	84	41	
M75M	Minus	0.9175" to 1.0005"	84	41	



FEATURES:

MORE FEATURES THAN GAGES COSTING TWICE THE PRICE.

All gages and sets are traceable to NIST

- > Boxes and gages both marked
- > Size and serial number laser etched on each piece (M0 not etched)
- > Material: 52100 Bearing Steel
- > No sharp edges
- > All members 2" long

USES:

- > Checking locations
- > Measuring hole sizes
- > GO & NOGO gaging
- > Setting micrometers
- > Checking distances between holes

FINISH:

- > Each gage is inspected and has a 8 microfinish or better
- > Heat treated to a hardness of 60-62 Rockwell C
- > All English gages with 0.0001" limit

Class Z Pin Gage Sets (Metric)

Class Z Pin Gage Sets (Metric)					
Item ID	Tolerance Direction	Size Range	No. of Gages	Weight (lbs.)	
MOMMP	Plus	0.22mm to 1.50mm	65	1	
MOMMM	Minus	0.22mm to 1.50mm	65	1	
M01MMP	Plus	0.23mm to 1.51mm	65	1	
M01MMM	Minus	0.23mm to 1.51mm	65	1	
M1MMP	Plus	1.52mm to 7.70mm	310	10	
M1MMM	Minus	1.52mm to 7.70mm	310	10	
M11MMP	Plus	1.53mm to 7.71mm	310	10	
M11MMM	Minus	1.53mm to 7.71mm	310	10	
M2MMP	Plus	7.72mm to 12.70mm	250	25	
M2MMM	Minus	7.72mm to 12.70mm	250	25	
M21MMP	Plus	7.73mm to 12.71mm	250	25	
M21MMM	Minus	7.73mm to 12.71mm	250	25	
МЗММР	Plus	12.72mm to 15.30mm	130	24	
M3MMM	Minus	12.72mm to 15.30mm	130	24	
M31MMP	Plus	12.73mm to 15.31mm	130	24	
M31MMM	Minus	12.73mm to 15.31mm	130	24	
M4MMP	Plus	15.32mm to 17.80mm	125	30	
M4MMM	Minus	15.32mm to 17.80mm	125	30	
M41MMP	Plus	15.33mm to 17.81mm	125	30	
M41MMM	Minus	15.33mm to 17.81mm	125	30	
M5MMP	Plus	17.82mm to 20.36mm	128	38	
M5MMM	Minus	17.82mm to 20.36mm	128	38	
M51MMP	Plus	17.83mm to 20.37mm	128	38	
M51MMM	Minus	17.83mm to 20.37mm	128	38	
M6MMP	Plus	20.38mm to 22.04mm	84	32	
M6MMM	Minus	20.38mm to 22.04mm	84	32	
M61MMP	Plus	20.39mm to 22.05mm	84	32	
M61MMM	Minus	20.39mm to 22.05mm	84	32	
M7MMP	Plus	22.06mm to 23.72mm	84	37	
M7MMM	Minus	22.06mm to 23.72mm	84	37	
M71MMP	Plus	22.07mm to 23.73mm	84	37	
M71MMM	Minus	22.07mm to 23.73mm	84	37	
M8MMP	Plus	23.74mm to 25.40mm	84	41	
M8MMM	Minus	23.74mm to 25.40mm	84	41	
M81MMP	Plus	23.75mm to 25.41mm	84	41	
M81MMM	Minus	23.75mm to 25.41mm	84	41	

FEATURES:

All gages and sets are traceable to NIST

- > Boxes and gages both marked
- > Size and serial number laser etched on each piece (M0 not etched)
- > Material: 52100 Bearing Steel
- > No sharp edges
- > All members 2" long

USES:

- > Checking locations
- > Measuring hole sizes
- > GO & NOGO gaging
- > Setting micrometers
- > Checking distances between holes

FINISH:

- > Each gage is inspected and has a 8 microfinish or better
- > Heat treated to a hardness of 60-62 Rockwell C
- > All Metric gages with 0.0025mm limit

Class X Pin Gage Sets (Inch)

Class Z Pin Gage Sets (Inch)					
Item ID	Tolerance Direction	Size Range	No. of Gages	Weight (lbs.)	
MOXP	Plus	0.011" to 0.060"	50	1	
MOXM	Minus	0.011" to 0.060"	50	1	
M05XP	Plus	0.0115" to 0.0605"	50	1	
M05XM	Minus	0.0115" to 0.0605"	50	1	
M1XP	Plus	0.061" to 0.250"	190	7	
M1XM	Minus	0.061" to 0.250"	190	7	
M15XP	Plus	0.0615" to 0.2505"	190	7	
M15XM	Minus	0.0615" to 0.2505"	190	7	
C10XP	Plus	0.011" to 0.250"	240	8	
C10XM	Minus	0.011" to 0.250"	240	8	
C105XP	Plus	0.0115" to 0.2505"	240	8	
C105XM	Minus	0.0115" to 0.2505"	240	8	
M2XP	Plus	0.251" to 0.500"	250	23	
M2XM	Minus	0.251" to 0.500"	250	23	
M25XP	Plus	0.2515" to 0.5005"	250	23	
M25XM	Minus	0.2515" to 0.5005"	250	23	
M3XP	Plus	0.501" to 0.625"	125	24	
МЗХМ	Minus	0.501" to 0.625"	125	24	
M35XP	Plus	0.5015" to 0.6255"	125	24	
M35XM	Minus	0.5015" to 0.6255"	125	24	
M4XP	Plus	0.626" to 0.750"	125	33	
M4XM	Minus	0.626" to 0.750"	125	33	
M45XP	Plus	0.6265" to 0.7505"	125	33	
M45XM	Minus	0.6265" to 0.7505"	125	33	
M5XP	Plus	0.751" to 0.832"	82	29	
M5XM	Minus	0.751" to 0.832"	82	29	
M55XP	Plus	0.7515" to 0.8325"	82	29	
M55XM	Minus	0.7515" to 0.8325"	82	29	
M6XP	Plus	0.833" to 0.916"	84	35	
M6XM	Minus	0.833" to 0.916"	84	35	
M65XP	Plus	0.8335" to 0.9165"	84	35	
M65XM	Minus	0.8335" to 0.9165"	84	35	
M7XP	Plus	0.917" to 1.000"	84	41	
M7XM	Minus	0.917" to 1.000"	84	41	
M75XP	Plus	0.9175" to 1.0005"	84	41	
M75XM	Minus	0.9175" to 1.0005"	84	41	

FEATURES:

- > Size and serial number laser etched on each piece (MOX not etched)
- > Material 52100 Bearing Steel
- > No sharp edges
- > All members 2" long

USES:

- > Checking locations
- > Measuring hole sizes
- > GO & NOGO gaging
- > Setting micrometers
- > Checking distances between holes

FINISH:

- > Each gage is inspected and has a 4 microfinish or better
- > Heat treated to a hardness of 60-62 Rockwell C
- > All English gages with 0.00004" limit



Class X MG-25 Series

Custom 25-Member Pin Gage Sets

Nominal Size Range				
Item ID Inch Metric		Metric		
MG1-25	0.0156" to 0.1249"	0.40mm to 3.17mm		
MG2-25	0.1250" to 0.2499"	3.17mm to 6.35mm		
MG3-25	0.2500" to 0.3749"	6.35mm to 9.52mm		
MG4-25	0.3750" to 0.4999"	9.52mm to 12.70mm		
MG5-25	0.5000" to 0.6249"	12.70mm to 15.87mm		
MG6-25	0.6250" to 0.8750"	15.87mm to 22.23mm		

Inch sets available in 0.0001" increments.

Metric sets available in 0.01mm increments.

- > MG-25 Series sets are built around one nominal size and include 24 additional sizes - 12 sizes that increase from the nominal and 12 sizes that decrease from the nominal in either 0.0001" or 0.01mm increments
- > Class X Tolerance (0.00004") gage pins
- > Specify nominal size and tolerance direction
- > Each set contains 25 pieces of Class X tolerance (0.00004") gage pins. Traceable to NIST



Class Z Pin Gage Libraries

Class Z Pin Gage Sets (Inch)					
Item ID	Tolerance Direction	Size Range	No. of Gages	Weight (lbs.)	
L1P	Plus	0.061" to 0.750"	690	120	
L1M	Minus	0.061" to 0.750"	690	120	
L15P	Plus	0.0615" to 0.7505"	690	120	
L15M	Minus	0.0615" to 0.7505"	690	120	
L2P*	Plus	0.061" to 0.5005"	880	95	
L2M*	Minus	0.061" to 0.5005"	880	95	
L2CP*	Plus	0.011" to 0.5005"	980	96	
L2CM*	Minus	0.011" to 0.5005"	980	96	
L3P	Plus	0.061" to 1.000"	940	240	
L3M	Minus	0.061" to 1.000"	940	240	
L35P	Plus	0.0615" to 1.0005"	940	240	
L35M	Minus	0.0615" to 1.0005"	940	240	
L4P	Plus	0.011" to 1.000"	990	240	
L4M	Minus	0.011" to 1.000"	990	240	
L45P	Plus	0.0115" to 1.0005"	990	240	
L45M	Minus	0.0115" to 1.0005"	990	240	
L5P	Plus	0.751" to 1.000"	250	140	
L5M	Minus	0.751" to 1.000"	250	140	
L55P	Plus	0.7515" to 1.0005"	250	140	
L55M	Minus	0.7515" to 1.0005"	250	140	
LCP	Plus	0.011" to 0.750"	740	120	
LCM	Minus	0.011" to 0.750"	740	120	
LC5P	Plus	0.0115" to 0.7505"	740	120	
LC5M	Minus	0.0115" to 0.7505"	740	120	
LSP	Plus	0.011" to 0.625"	615	100	
LSM	Minus	0.011" to 0.625"	615	100	
LS5P	Plus	0.0115" to 0.6255"	615	100	
LS5M	Minus	0.0115" to 0.6255"	615	100	

^{*}Gages in 0.0005" increments.

Note: The L3, L35, L4, and L45 libraries come with two 4-drawer metal cabinets.

Class Z Pin Gage Sets (Metric)						
Item ID	Item ID Tolerance Direction Size Range		No. of Gages	Weight (lbs.)		
L10MMP	Plus	1.52mm to 17.80mm	815	124		
L10MMM	Minus	1.52mm to 17.80mm	815	124		
L11MMP	Plus	1.53mm to 17.81mm	815	124		
L11MMM	Minus	1.53mm to 17.81mm	815	124		
L20MMP	Plus	17.82mm to 25.40mm	380	183		
L20MMM	Minus	17.82mm to 25.40mm	380	183		
L21MMP	Plus	17.83mm to 25.41mm	380	183		
L21MMM	Minus	17.83mm to 25.41mm	380	183		
L30MMP	Plus	1.52mm to 25.40mm	1,195	305		
L30MMM	Minus	1.52mm to 25.40mm	1,195	305		
L31MMP	Plus	1.53mm to 25.41mm	1,195	305		
L31MMM	Minus	1.53mm to 25.41mm	1,195	305		

Note: The L30MM and L31MM libraries come with two 4-drawer metal cabinets.



Class X Pin Gage Libraries

Class X Pin Gage Libraries (Inch)					
Item ID	Tolerance Direction	Size Range	No. of Gages	Weight (lbs.)	
L1XP	Plus	0.061" to .750"	690	120	
L1XM	Minus	0.061" to .750"	690	120	
LCXP	Plus	0.011" to .750"	740	120	
LCXM	Minus	0.011" to .750"	740	120	
L2XP*	Plus	0.061" to .5005"	880	95	
L2XM*	Minus	0.061" to .5005"	880	95	
L2CXP*	Plus	0.011" to .5005"	980	96	
L2CXM*	Minus	0.011" to .5005"	980	96	
L3XP	Plus	0.061" to 1.000"	940	240	
L3XM	Minus	0.061" to 1.000"	940	240	
L4XP	Plus	0.011" to 1.000"	990	240	
L4XM	Minus	0.011" to 1.000"	990	240	

^{*}Gages in 0.0005" increments.

Note: The L3X and L4X libraries come with two 4-drawer metal cabinets.

Pin Gage Assemblies, Single-End

Class Z GO/NOGO Single-End Assemblies						
Handle	Handle Inch			Metric		
No.	Size Range	Item ID - GO	Item ID - NOGO	Size Range	Item ID - GO	Item ID - NOGO
1W	0.0050" to 0.0755"	ASSY-Z-1W-GO	ASSY-Z-1W-NG	0.22mm to 1.91mm	ASSY-MM-Z-1W-GO	ASSY-MM-Z-1W-NG
2W	0.0760" to 0.1805"	ASSY-Z-2W-GO	ASSY-Z-2W-NG	1.92mm to 4.57mm	ASSY-MM-Z-2W-GO	ASSY-MM-Z-2W-NG
3W	0.1810" to 0.2815"	ASSY-Z-3W-GO	ASSY-Z-3W-NG	4.58mm to 7.14mm	ASSY-MM-Z-3W-GO	ASSY-MM-Z-3W-NG
4W	0.2820" to 0.4065"	ASSY-Z-4W-GO	ASSY-Z-4W-NG	7.15mm to 10.31mm	ASSY-MM-Z-4W-GO	ASSY-MM-Z-4W-NG
5W	0.4070" to 0.5105"	ASSY-Z-5W-GO	ASSY-Z-5W-NG	10.32mm to 12.95mm	ASSY-MM-Z-5W-GO	ASSY-MM-Z-5W-NG
6W	0.5110" to 0.6355"	ASSY-Z-6W-GO	ASSY-Z-6W-NG	12.96mm to 16.13mm	ASSY-MM-Z-6W-GO	ASSY-MM-Z-6W-NG
7W	0.6360" to 0.7605"	ASSY-Z-7W-GO	ASSY-Z-7W-NG	16.14mm to 19.30mm	ASSY-MM-Z-7W-GO	ASSY-MM-Z-7W-NG
8W	0.7610" to 1.0100"	ASSY-Z-8W-GO	ASSY-Z-8W-NG	19.31mm to 25.41mm	ASSY-MM-Z-8W-GO	ASSY-MM-Z-8W-NG

Class X GO/NOGO Single-End Assemblies							
Handle	Handle Inch		Metric				
No.	Size Range	Item ID - GO	Item ID - NOGO	Size Range	Item ID - GO	Item ID - NOGO	
1W	0.0050" to 0.0750"	ASSY-X-1W-GO	ASSY-X-1W-NG	0.220mm to 1.910mm	ASSY-MM-X-1W-GO	ASSY-MM-X-1W-NG	
2W	0.0751" to 0.1800"	ASSY-X-2W-GO	ASSY-X-2W-NG	1.911mm to 4.570mm	ASSY-MM-X-2W-GO	ASSY-MM-X-2W-NG	
3W	0.1801" to 0.2810"	ASSY-X-3W-GO	ASSY-X-3W-NG	4.571mm to 7.140mm	ASSY-MM-X-3W-GO	ASSY-MM-X-3W-NG	
4W	0.2811" to 0.4060"	ASSY-X-4W-GO	ASSY-X-4W-NG	7.141mm to 10.310mm	ASSY-MM-X-4W-GO	ASSY-MM-X-4W-NG	
5W	0.4061" to 0.5100"	ASSY-X-5W-GO	ASSY-X-5W-NG	10.311mm to 12.950mm	ASSY-MM-X-5W-GO	ASSY-MM-X-5W-NG	
6W	0.5101" to 0.6350"	ASSY-X-6W-GO	ASSY-X-6W-NG	12.951mm to 16.130mm	ASSY-MM-X-6W-GO	ASSY-MM-X-6W-NG	
7W	0.6351" to 0.7600"	ASSY-X-7W-GO	ASSY-X-7W-NG	16.131mm to 19.300mm	ASSY-MM-X-7W-GO	ASSY-MM-X-7W-NG	
8W	0.7601" to 1.0000"	ASSY-X-8W-GO	ASSY-X-8W-NG	19.301mm to 25.410mm	ASSY-MM-X-8W-GO	ASSY-MM-X-8W-NG	

Class XX GO/NOGO Single-End Assemblies						
Handle	ndle Inch				Metric	
No.	Size Range	Item ID - GO	Item ID - NOGO	Size Range	Item ID - GO	Item ID - NOGO
1W	0.0050" to 0.0750"	ASSY-XX-1W-GO	ASSY-XX-1W-NG	0.220mm to 1.910mm	ASSY-MM-XX-1W-GO	ASSY-MM-XX-1W-NG
2W	0.0751" to 0.1800"	ASSY-XX-2W-GO	ASSY-XX-2W-NG	1.911mm to 4.570mm	ASSY-MM-XX-2W-GO	ASSY-MM-XX-2W-NG
3W	0.1801" to 0.2810"	ASSY-XX-3W-GO	ASSY-XX-3W-NG	4.571mm to 7.140mm	ASSY-MM-XX-3W-GO	ASSY-MM-XX-3W-NG
4W	0.2811" to 0.4060"	ASSY-XX-4W-GO	ASSY-XX-4W-NG	7.141mm to 10.310mm	ASSY-MM-XX-4W-GO	ASSY-MM-XX-4W-NG
5W	0.4061" to 0.5100"	ASSY-XX-5W-GO	ASSY-XX-5W-NG	10.311mm to 12.950mm	ASSY-MM-XX-5W-GO	ASSY-MM-XX-5W-NG
6W	0.5101" to 0.6350"	ASSY-XX-6W-GO	ASSY-XX-6W-NG	12.951mm to 16.130mm	ASSY-MM-XX-6W-GO	ASSY-MM-XX-6W-NG
7W	0.6351" to 0.7600"	ASSY-XX-7W-GO	ASSY-XX-7W-NG	16.131mm to 19.300mm	ASSY-MM-XX-7W-GO	ASSY-MM-XX-7W-NG
8W	.07601" to 1.0000"	ASSY-XX-8W-GO	ASSY-XX-8W-NG	19.301mm to 25.410mm	ASSY-MM-XX-8W-GO	ASSY-MM-XX-8W-NG

Specify Size of Pin.

Specify GO or NOGO.

Green (GO) end cap will be provided unless otherwise specified.

End cap is marked with pin size and application of tolerance (GO or NOGO).

Handles are marked with tolerance class and Meyer Gage Company logo.

Custom marking is available upon request.

Pin Gage Assemblies, **Double-End**



Class Z Go/NOGO Double-End Assemblies					
Handle		Inch	Met	tric	
No.	Size Rangee	Item ID	Size Range	Item ID	
1W	0.0050" to 0.0755"	ASSY-Z-1WDE	0.22mm to 1.91mm	ASSY-MM-Z-1WDE	
2W	0.0760" to 0.1805"	ASSY-Z-2WDE	1.92mm to 4.57mm	ASSY-MM-Z-2WDE	
3W	0.1810" to 0.2815"	ASSY-Z-3WDE	4.58mm to 7.14mm	ASSY-MM-Z-3WDE	
4W	0.2820" to 0.4065"	ASSY-Z-4WDE	7.15mm to 10.31mm	ASSY-MM-Z-4WDE	
5W	0.4070" to 0.5105"	ASSY-Z-5WDE	10.32mm to 12.95mm	ASSY-MM-Z-5WDE	
6W	0.5110" to 0.6355"	ASSY-Z-6WDE	12.96mm to 16.13mm	ASSY-MM-Z-6WDE	
7W	0.6360" to .07605"	ASSY-Z-7WDE	16.14mm to 19.30mm	ASSY-MM-Z-7WDE	
8W	0.7610" to 1.0100"	ASSY-Z-8WDE	19.31mm to 25.41mm	ASSY-MM-Z-8WDE	

Class X GO/NOGO Double-End Assemblies					
Handle		Inch	Meti	ric	
No.	Size Range	Item ID	Size Range	Item ID	
1W	0.0050" to 0.0750"	ASSY-X-1WDE	0.220mm to 1.910mm	ASSY-MM-X-1WDE	
2W	0.0751" to 0.1800"	ASSY-X-2WDE	1.911mm to 4.570mm	ASSY-MM-X-2WDE	
3W	0.1801" to 0.2810"	ASSY-X-3WDE	4.571mm to 7.140mm	ASSY-MM-X-3WDE	
4W	0.2811" to 0.4060"	ASSY-X-4WDE	7.141mm to 10.310mm	ASSY-MM-X-4WDE	
5W	0.4061" to 0.5100"	ASSY-X-5WDE	10.311mm to 12.950mm	ASSY-MM-X-5WDE	
6W	0.5101" to 0.6350"	ASSY-X-6WDE	12.951mm to 16.130mm	ASSY-MM-X-6WDE	
7W	0.6351" to 0.7600"	ASSY-X-7WDE	16.131mm to 19.300mm	ASSY-MM-X-7WDE	
8W	0.7601" to 1.0000"	ASSY-X-8WDE	19.301mm to 25.410mm	ASSY-MM-X-8WDE	

Class XX GO/NOGO Double-End Assemblies					
Handle		Inch	Me	etric	
No.	Size Range	Item ID	Size Range	Item ID	
1W	0.0050" to 0.0750"	ASSY-XX-1WDE	0.220mm - 1.910mm	ASSY-MM-XX-1WDE	
2W	0.0751" to 0.1800"	ASSY-XX-2WDE	1.911mm - 4.570mm	ASSY-MM-XX-2WDE	
3W	0.1801" to 0.2810"	ASSY-XX-3WDE	4.571mm - 7.140mm	ASSY-MM-XX-3WDE	
4W	0.2811" to 0.4060"	ASSY-XX-4WDE	7.141mm - 10.310mm	ASSY-MM-XX-4WDE	
5W	0.4061" to 0.5100"	ASSY-XX-5WDE	10.311mm - 12.950mm	ASSY-MM-XX-5WDE	
6W	0.5101" to 0.6350"	ASSY-XX-6WDE	12.951mm - 16.130mm	ASSY-MM-XX-6WDE	
7W	0.6351" to 0.7600"	ASSY-XX-7WDE	16.131mm - 19.300mm	ASSY-MM-XX-7WDE	
8W	0.7601" to 1.0000"	ASSY-XX-8WDE	19.301mm - 25.410mm	ASSY-MM-XX-8WDE	

Specify GO and NOGO Size.

End cap is marked with pin size and application of tolerance (GO or NOGO).

Handles are marked with tolerance class and Meyer Gage Company logo.

Custom marking is available upon request.

Custom-Length Pin Gages



Siz	Available Gage Member Lengths		
Inch	Metric	Class ZZ	Class X
0.0110" to 0.0750"	0.279mm to 1.905mm	3" to 12"	3" to 6"
0.0751" to 0.1800"	1.906mm to 4.572mm	3" to 12"	3" to 6"
0.1801" to 0.2810"	4.573mm to 7.137mm	3" to 12"	3" to 6"
0.2811" to 0.4060"	7.138mm to 10.312mm	3" to 12"	3" to 6"
0.4061" to 0.5100"	10.313mm to 12.954mm	3" to 12"	3" to 6"
0.5101" to 0.6350"	12.955mm to 16.129mm	3" to 12"	3" to 6"
0.6351" to 0.7600"	16.130mm to 19.304mm	3" to 12"	3" to 6"
0.7601" to 1.0100"	19.305mm to 25.654mm	3" to 12"	3" to 6"

> Heat treated to 60 -62 Rockwell C

All tabulated size ranges are inclusive.

All gages are made of 52100 steel

Tolerance direction: GO (Plus), NOGO (Minus), or Bilateral (Split)

Additional lengths quoted upon request

Custom length assemblies available upon request

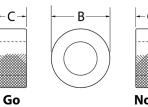
Lengths below 3" quoted upon request.

- > NIST Traceable
- > Cold-stabilization applies only to .500" and larger

Ring Gages

Custom Plain Ring Gages

- > Available in Class XX, X, Y, and Z
- > Tolerance direction: GO (Minus), NOGO (Plus), or Master (Split)
- > Custom marking quoted upon request



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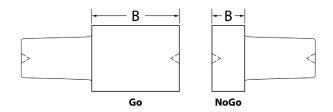
Steel Ring Gages: .0400" - 4.0100"					
Ring		ize Range	Outside	Thickness (C)	
Size No.	Inch	Metric	Diameter (B)	I nickness (C)	
00	0.0400" to 0.0700"	1.020mm to 1.780mm	15/16"	3/16"	
00	0.0701" to 0.1500"	1.781mm to 3.810mm	15/16"	3/16"	
0	0.1501" to 0.2300"	3.811mm to 5.840mm	15/16"	3/8"	
1	0.2301" to 0.3650"	5.841mm to 9.270mm	1-1/8"	9/16"	
2	0.3651" to 0.5100"	9.271mm to 12.950mm	1-3/8"	3/4"	
3	0.5101" to 0 .8250"	12.951mm to 20.950mm	1-3/4"	15/16"	
4	0.8251" to 1.1350"	20.951mm to 28.830mm	2-1/8"	1-1/8"	
5	1.1351" to 1.5100"	28.831mm to 38.350mm	2-1/2"	1-5/16"	
6	1.5101" to 2.0100"	38.351mm to 51.050mm	4"	1/2"	
7	2.0101" to 2.5100"	51.051mm to 63.750mm	4-1/2"	9/16"	
8	2.5101" to 3.0100"	63.751mm to 76.450mm	5"	5/8"	
9	3.0101" to 3.5100"	76.451mm to 89.150mm	5-1/2"	11/16"	
10	3.5101" to 4.0100"	89.151mm to 101.850mm	6-1/4"	3/4"	

Carbide Ring Gages: .0400" - 2.0100"					
Ring		Size Range	Outside	Thickness (C)	
Size No.	Inch Metric	Metric	Diameter (B)	i nickness (C)	
00	0.0400" to 0.0700"	1.020mm to 1.780mm	15/16"	3/16"	
00	0.0701" to 0 .1500"	1.781mm to 3.810mm	15/16"	3/16"	
0	0.1501" to 0.2300"	3.811mm to 5.840mm	15/16"	3/8"	
1	0.2301" to 0.3650"	5.841mm to 9.270mm	1-1/8"	9/16"	
2	0.3651" to 0.5100"	9.271mm to 12.950mm	1-3/8"	3/4"	
3	0.5101" to 0.8250"	12.951mm to 20.950mm	1-3/4"	15/16"	
4	0.8251" to 1.1350"	20.951mm to 28.830mm	2-1/8"	1-1/8"	
5	1.1351" to 1.5100"	28.831mm to 38.350mm	2-1/2"	1-5/16"	
6	1.5101" to 2.0100"	38.351mm to 51.050mm	4"	1/2"	

	Chrome Ring Gages: .1501" - 4.0100"							
Ring	Size	e Range	Outside	Thickness (C)				
Size No.	Inch	Metric	Metric Diameter (B)	Tillekiless (C)				
0	0.1501" to 0.2300"	3.811mm to 5.840mm	15/16"	3/8"				
1	0.2301" to 0.3650"	5.841mm to 9.270mm	1-1/8"	9/16"				
2	0.3651" to 0.5100"	9.271mm to 12.950mm	1-3/8"	3/4"				
3	0.5101" to 0.8250"	12.951mm to 20.950mm	1-3/4"	15/16"				
4	0.8251" to 1.1350"	20.951mm to 28.830mm	2-1/8"	1-1/8"				
5	1.1351" to 1.5100"	28.831mm to 38.350mm	2-1/2"	1-5/16"				
6	1.5101" to 2.0100"	38.351mm to 51.050mm	4"	1/2"				
7	2.0101" to 2.5100"	51.051mm to 63.750mm	4-1/2"	9/16"				
8	2.5101" to 3.0100"	63.751mm to 76.450mm	5"	5/8"				
9	3.0101" to 3.5100"	76.451mm to 89.150mm	5-1/2"	11/16"				
10	3.5101" to 4.0100"	89.151mm to 101.850mm	6-1/4"	3/4"				

Taperlock Gages

Custom Plain Taperlock Gages



Size Range		Member Length (Inch)		Member Length (Metric)		Handle
Inch	Metric	GO (B)	NOGO (B)	GO (B)	NOGO (B)	No.
0.2301" to 0.3650"	5.850mm to 9.270mm	3/4"	5/16"	19.0mm	7.9mm	1
0.3651" to 0.5100"	9.280mm to 12.950mm	1"	3/8"	25.4mm	9.5mm	2
0.5101" to 0.8250"	12.960mm to 20.960mm	1-1/4"	1/2"	31.8mm	12.7mm	3
0.8251" to 1.1350"	20.970mm to 28.830mm	1-1/2"	5/8"	38.1mm	15.9mm	4
1.1351" to 1.5100"	28.840mm to 38.350mm	1-5/8"	3/4"	41.3mm	19.1mm	5

Specifiy GO or NOGO blank.

All tabulated size ranges are inclusive.

Member lengths exclude the length of the shank.

Custom marking is available upon request.

Are also offered as a single end or double end assembly.

- > Available in Class XX, X, Y, and Z
- > Available in steel only
- > Tolerance direction: GO (Plus), NOGO (Minus), or Master (Split)

Taperlock Assemblies



Class Z Taperlock Assemblies							
Size	Size Range		ı	tem ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-Z-TP-1-SE	ASSY-Z-TP-1-DE			
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-Z-TP-2-SE	ASSY-Z-TP-2-DE			
0.5101" to 0.8250"	12.96mm - 20.96mm	3	ASSY-Z-TP-3-SE	ASSY-Z-TP-3-DE			
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-Z-TP-4-SE	ASSY-Z-TP-4-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-Z-TP-5-SE	ASSY-Z-TP-5-DE			

Note: All tabulated size ranges are inclusive.

Class Y Taperlock Assemblies							
Size Range		Here die Nie	ŀ	tem ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-Y-TP-1-SE	ASSY-Y-TP-1-DE			
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-Y-TP-2-SE	ASSY-Y-TP-2-DE			
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-Y-TP-3-SE	ASSY-Y-TP-3-DE			
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-Y-TP-4-SE	ASSY-Y-TP-4-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-Y-TP-5-SE	ASSY-Y-TP-5-DE			

Note: All tabulated size ranges are inclusive.

Class X Taperlock Assemblies							
Size Range		Hawalla Ma	l l	tem ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-X-TP-1-SE	ASSY-X-TP-1-DE			
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-X-TP-2-SE	ASSY-X-TP-2-DE			
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-X-TP-3-SE	ASSY-X-TP-3-DE			
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-X-TP-4-SE	ASSY-X-TP-4-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-X-TP-5-SE	ASSY-X-TP-5-DE			

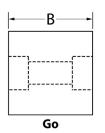
Note: All tabulated size ranges are inclusive.

Class XX Taperlock Assemblies							
Size Range		Handla Na	It	em ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-XX-TP-1-SE	ASSY-XX-TP-1-DE			
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-XX-TP-2-SE	ASSY-XX-TP-2-DE			
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-XX-TP-3-SE	ASSY-XX-TP-3-DE			
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-XX-TP-4-SE	ASSY-XX-TP-4-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-XX-TP-5-SE	ASSY-XX-TP-5-DE			

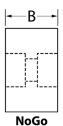
Note: All tabulated size ranges are inclusive.

Trilock Gages

Custom Plain Trilock Gages







Size Range		Member Length (Inch)		Member Length (Metric)		Handle	
Inch	Metric	GO (B)	NOGO (B)	GO (B)	NOGO (B)	No.	
0.7601" to 0.9470"	19.300mm to 24.050mm	1-1/4"	3/4"	31.8mm	19.0mm	2-1/2	
0.9471" to 1.1350"	24.060mm to 28.830mm	1-3/8"	3/4"	34.9mm	19.0mm	3-1/2	
1.1351" to 1.5100"	28.840mm to 38.350mm	1-1/2"	3/4"	38.1mm	19.0mm	4-1/2	
1.5101" to 2.0100"	38.360mm to 51.050mm	1-7/8"	7/8"	47.6mm	22.2mm	5-1/2	
2.0101" to 2.5100"	51.060mm to 63.750mm	2"	7/8"	50.8mm	22.2mm	6	
2.5101" to 3.0100"	63.760mm to 76.450mm	2"	1"	50.8mm	25.4mm	7	
3.0101" to 3.5100"	76.460mm to 89.150mm	2"	1"	50.8mm	25.4mm	7	

Specify GO or NOGO blank.

All tabulated size ranges are inclusive.

Custom marking available upon request.

Trilocks are not returnable for credit or cancellation.

- > Available in Class XX, X, Y, and Z
- > Available in steel only
- > Tolerance direction: GO (Plus), NOGO (Minus), or Master (Split)

Trilock Assemblies



Class Z Trilock Assemblies							
Size	Size Range		İte	Item ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.7601" to 0.9470"	19.31mm to 24.05mm	2-1/2	ASSY-Z-TR-2.5-DE	ASSY-Z-TR-2.5-DE			
0.9471" to 1.1350"	24.06mm to 28.83mm	3-1/2	ASSY-Z-TR-3.5-DE	ASSY-Z-TR-3.5-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	4-1/2	ASSY-Z-TR-4.5-DE	ASSY-Z-TR-4.5-DE			
1.5101" to 2.0100"	38.36mm to 51.05mm	5-1/2	ASSY-Z-TR-5.5-DE	ASSY-Z-TR-5.5-DE			
2.0101" to 2.5100"	51.06mm to 63.75mm	6	ASSY-Z-TR-6-DE	ASSY-Z-TR-6-DE			
2.5101" to 3.5100"	63.76mm to 89.15mm	7	ASSY-Z-TR-7-DE	ASSY-Z-TR-7-DE			

Note: All tabulated size ranges are inclusive.

Class Z Trilock Assemblies							
Size	Size Range		It	Item ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.7601" to 0.9470"	19.31mm to 24.05mm	2-1/2	ASSY-Y-TR-2.5-SE	ASSY-Y-TR-2.5-DE			
0.9471" to 1.1350"	24.06mm to 28.83mm	3-1/2	ASSY-Y-TR-3.5-SE	ASSY-Y-TR-3.5-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	4-1/2	ASSY-Y-TR-4.5-SE	ASSY-Y-TR-4.5-DE			
1.5101" to 2.0100"	38.36mm to 51.05mm	5-1/2	ASSY-Y-TR-5.5-SE	ASSY-Y-TR-5.5-DE			
2.0101" to 2.5100"	51.06mm to 63.75mm	6	ASSY-Y-TR-6-SE	ASSY-Y-TR-6-DE			
2.5101" to 3.5100"	63.76mm to 89.15mm	7	ASSY-Y-TR-7-SE	ASSY-Y-TR-7-DE			

Note: All tabulated size ranges are inclusive.

Class X Trilock Assemblies							
Size	Size Range		li li	tem ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.7601" to 0.9470"	19.31mm to 24.05mm	2-1/2	ASSY-X-TR-2.5-SE	ASSY-X-TR-2.5-DE			
0.9471" to 1.1350"	24.06mm to 28.83mm	3-1/2	ASSY-X-TR-3.5-SE	ASSY-X-TR-3.5-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	4-1/2	ASSY-X-TR-4.5-SE	ASSY-X-TR-4.5-DE			
1.5101" to 2.0100"	38.36mm to 51.05mm	5-1/2	ASSY-X-TR-5.5-SE	ASSY-X-TR-5.5-DE			
2.0101" to 2.5100"	51.06mm to 63.75mm	6	ASSY-X-TR-6-SE	ASSY-X-TR-6-DE			
2.5101" to 3.5100"	63.76mm to 89.15mm	7	ASSY-X-TR-7-SE	ASSY-X-TR-7-DE			

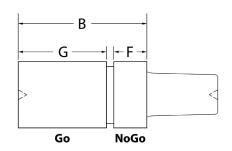
Note: All tabulated size ranges are inclusive.

Class XX Trilock Assemblies							
Size	Size Range		It	Item ID			
Inch	Metric	Handle No.	Single-End	Double-End			
0.7601" to 0.9470"	19.31mm to 24.05mm	2-1/2	ASSY-XX-TR-2.5-SE	ASSY-XX-TR-2.5-DE			
0.9471" to 1.1350"	24.06mm to 28.83mm	3-1/2	ASSY-XX-TR-3.5-SE	ASSY-XX-TR-3.5-DE			
1.1351" to 1.5100"	28.84mm to 38.35mm	4-1/2	ASSY-XX-TR-4.5-SE	ASSY-XX-TR-4.5-DE			
1.5101" to 2.0100"	38.36mm to 51.05mm	5-1/2	ASSY-XX-TR-5.5-SE	ASSY-XX-TR-5.5-DE			
2.0101" to 2.5100"	51.06mm to 63.75mm	6	ASSY-XX-TR-6-SE	ASSY-XX-TR-6-DE			
2.5101" to 3.5100"	63.76mm to 89.15mm	7	ASSY-XX-TR-7-SE	ASSY-XX-TR-7-DE			

Note: All tabulated size ranges are inclusive.

Progressives

Custom Taperlock-Style Progessive Gages



Size Range		Length (Inch)		Length (Metric)			Handle	
Inch	Metric	Member (B)	GO (G)	NOGO (F)	Member (B)	GO (G)	NOGO (F)	No.
0.2301" to 0.3650"	5.850mm to 9.270mm	1-3/16"	3/4"	5/16"	30.1mm	19.0mm	7.9mm	1
0.3651" to 0.5100"	9.280mm to 12.950mm	1-1/2"	1"	3/8"	38.1mm	25.4mm	9.5mm	2
0.5101" to 0.8250"	12.960mm to 20.960mm	1-7/8"	1-1/4"	1/2"	47.7mm	31.8mm	12.7mm	3
0.8251" to 1.1350"	20.970mm to 28.830mm	2-1/8"	1-1/2"	5/8"	57.2mm	38.1mm	15.9mm	4
1.1351" to 1.5100"	28.840mm to 38.350mm	2-3/8"	1-5/8"	3/4"	63.6mm	41.3mm	19.1mm	5

All tabulated size ranges are inclusive.

GO and NOGO sections are separated by a 1/8" recess.

Member lengths exclude the length of the shank.

Custom marking available upon request.

- > Available in Class XX, X, Y, and Z
- > Available in steel only
- > Specify GO and NOGO sizes
- > Maximum size differential between GO and NOGO sizes is 0.025

Progressive Assemblies



Class Z Progressive Assemblies				
Size	Range	Hawalla Ma	Itam ID	
Inch Metric		Handle No.	Item ID	
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-Z-PRG-1	
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-Z-PRG-2	
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-Z-PRG-3	
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-Z-PRG-4	
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-Z-PRG-5	

Note: All tabulated size ranges are inclusive.

Class Y Progressive Assemblies					
Size	Range	Handla Na	Item ID		
Inch	Metric	Handle No.	item ID		
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-Y-PRG-1		
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-Y-PRG-2		
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-Y-PRG-3		
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-Y-PRG-4		
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-Y-PRG-5		

Note: All tabulated size ranges are inclusive.

Class X Progressive Assemblies					
Size	Range	Handle No.	It and ID		
Inch	Inch Metric		Item ID		
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-X-PRG-1		
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-X-PRG-2		
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-X-PRG-3		
0.8251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-X-PRG-4		
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-X-PRG-5		

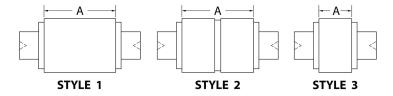
Note: All tabulated size ranges are inclusive.

Class X Progressive Assemblies				
Size	Range		Item ID	
Inch	Metric	Handle No.	item iD	
0.2301" to 0.3650"	5.85mm to 9.27mm	1	ASSY-XX-PRG-1	
0.3651" to 0.5100"	9.28mm to 12.95mm	2	ASSY-XX-PRG-2	
0.5101" to 0.8250"	12.96mm to 20.96mm	3	ASSY-XX-PRG-3	
.08251" to 1.1350"	20.97mm to 28.83mm	4	ASSY-XX-PRG-4	
1.1351" to 1.5100"	28.84mm to 38.35mm	5	ASSY-XX-PRG-5	

Note: All tabulated size ranges are inclusive.

Master Setting Discs

Custom Master Setting Discs



You can use these Master Discs to calibrate and set your measuring equipment. They are a must for your calibration lab and your inspection areas. Meyer's Master Discs are available in three styles and come with a Certificate of Accuracy.

STYLE #1: Bilateral (Split) tolerance STYLE #2: Unilateral (GO and NOGO) STYLE #3: Bilateral (Split) tolerance

		Sty	le 1	Sty	rle 2	Sty	le 3	
Siz	ze Range	Bilateral 1 (A			l Tolerance A)		Tolerance A)	Grip No.
Inch	Metric	Length (in)	Length (mm)	Length (in)	Length (mm)	Length (in)	Length (mm)	
0.2301" to 0.3650"	5.841mm to 9.270mm	1"	25.4mm	1"	25.4mm	1/2"	12.7mm	1
0.3651" to 0.5100"	9.271mm to 12.950mm	1-1/8"	28.6mm	1-1/8"	28.6mm	9/16"	14.3mm	2
0.5101" to 0.8250"	12.951mm to 20.960mm	1-1/4"	31.8mm	1-1/4"	31.8mm	5/8"	15.9mm	3
0.8251" to 1.1350"	20.961mm to 28.830mm	1-3/8"	34.9mm	1-3/8"	34.9mm	11/16"	17.5mm	4
1.1351" to 1.5100"	29.831mm to 38.350mm	1-5/8"	41.3mm	1-5/8"	41.3mm	13/16"	20.6mm	5

Custom, non-stock items

All tabulated size ranges are inclusive.

Style #2 GO and NOGO sections are separated by a 1/8" recess.

FEATURES:

- > Available in Class XX, X, and Y
- > Available in steel only
- > For Style #2, specify GO and NOGO sizes

Note: For style #2 master setting discs in sizes above 1.510" to and including 8.510", A.G.D. standards call for using style #3 - with the GO and NOGO separated by an A.G.D. separator plate and linked together with a tie rod and insulators.

Custom items are not returnable. Orders may not be canceled. Call for sizes not shown.

Pin Gage Handles



	Reversible Gage Handles				
Si	Size Range		Item ID		
Inch	Metric	Handle No.	Single-End	Double-End	
0.005" to 0.075"	0.13mm to 1.91mm	1W	1WSE	1WDE	
0.076" to 0.180"	1.92mm to 4.57mm	2W	2WSE	2WDE	
0.181" to 0.281"	4.58mm to 7.14mm	3W	3WSE	3WDE	
0.282" to 0.406"	7.15mm to 10.31mm	4W	4WSE	4WDE	
0.407" to 0.510"	10.32mm to 12.95mm	5W	5WSE	5WDE	
0.511" to 0.635"	12.96mm to 16.13mm	6W	6WSE	6WDE	
0.636" to 0.760"	16.14mm to 19.30mm	7W	7WSE	7WDE	
0.761" to 1.010"	19.31mm to 25.65mm	8W	8WSE	8WDE	

Note: All tabulated size ranges are inclusive.

Single-end handles come with a green (GO) cap, unless otherwise specified.

All double-end handles come with a green (GO) and red (NOGO) end cap.

Bushings sold separately.

Double-End, Universal Pin Gage Handles*					
	Size Range				
Inch	Metric	Item ID			
0.0110" to 0.0605"	0.28mm to 1.51mm	1PGHDE			
0.0610" to 0.2505"	1.52mm to 7.71mm	2PGHDE			
0.2510" to 0.5005"	7.72mm to 12.71mm	3PGHDE			
0.5010" to 0.6255"	12.72mm to 15.31mm	4PGHDE			
0.6260" to 0.7505"	15.32mm to 17.81mm	5PGHDE			
0.7510" to 0.8325"	17.82mm to 20.37mm	6PGHDE			
0.8330" to 1.0005"	20.38mm to 25.41mm	7PGHDE			
7-Handles Bundle					
0.0110" to 1.0005"	0.28mm to 25.41mm	8PGHDE			

^{*}No bushings required.

Bushings

Bushings for Reversible Handles

1W - 5W Brass



6W - 8W Aluminum





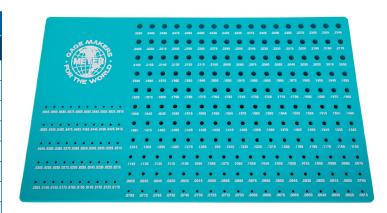
	Pin Gage Bushings				
Item ID	Bushing No.	Size Range (in)	Size Range (mm)		
B010	1W-0.010	0.005" to 0.010"	0.13mm - 0.25mm		
B015	1W-0.015	0.010" to 0.015"	0.25mm - 0.38mm		
B020	1W-0.020	0.015" to 0.020"	0.38mm - 0.51mm		
B025	1W-0.025	0.020" to 0.025"	0.51mm - 0.64mm		
B030	1W-0.030	0.025" to 0.030"	0.64mm - 0.76mm		
B035	1W-0.035	0.030" to 0.035"	0.76mm - 0.89mm		
B040	1W-0.040	0.035" to 0.040"	0.89mm - 1.02mm		
B045	1W-0.045	0.040" to 0.045"	1.02mm - 1.14mm		
B050	1W-0.050	0.045" to 0.050"	1.14mm - 1.27mm		
B055	1W-0.055	0.050" to 0.055"	1.27mm - 1.40mm		
B060	1W-0.060	0.055" to 0.060"	1.40mm - 1.52mm		
B065	1W-0.065	0.060" to 0.065"	1.52mm - 1.65mm		
B070	1W-0.070	0.065" to 0.070"	1.65mm - 1.78mm		
B075	1W-0.075	0.070" to 0.075"	1.78mm - 1.91mm		
B082	2W-0.082	0.075" to 0.082"	1.91mm - 2.08mm		
B089	2W-0.089	0.082" to 0.089"	2.08mm - 2.26mm		
B096	2W-0.096	0.089" to 0.096"	2.26mm - 2.44mm		
B103	2W-0.103	0.096" to 0.103"	2.44mm - 2.62mm		
B110	2W-0.110	0.103" to 0.110"	2.62mm - 2.79mm		
B117	2W-0.117	0.110" to 0.117"	2.79mm - 2.97mm		
B124	2W-0.124	0.117" to 0.124"	2.97mm - 3.15mm		
B131	2W-0.131	0.124" to 0.131"	3.15mm - 3.33mm		
B138	2W-0.138	0.131" to 0.138"	3.33mm - 3.51mm		
B145	2W-0.145	0.138" to 0.145"	3.51mm - 3.68mm		
B152	2W-0.152	0.145" to 0.152"	3.68mm - 3.86mm		
B159	2W-0.159	0.152" to 0.159"	3.86mm - 4.04mm		
B166	2W-0.166	0.159" to 0.166"	4.04mm - 4.22mm		
B173	2W-0.173	0.166" to 0.173"	4.22mm - 4.39mm		
B180	2W-0.180	0.173" to 0.180"	4.39mm - 4.57mm		
B188	3W-0.188	0.180" to 0.188"	4.57mm - 4.78mm		
B196	3W-0.196	0.188" to 0.196"	4.78mm - 4.98mm		
B204	3W-0.204	0.196" to 0.204"	4.98mm - 5.18mm		
B212	3W-0.212	0.204" to 0.212"	5.18mm - 5.38mm		
B220	3W-0.220	0.212" to 0.220"	5.38mm - 5.59mm		
B228	3W-0.228	0.220" to 0.228"	5.59mm - 5.79mm		
B236	3W-0.236	0.228" to 0.236"	5.79mm - 5.99mm		
B244	3W-0.244	0.236" to 0.244"	5.99mm - 6.20mm		
B252	3W-0.252	0.244" to 0.252"	6.20mm - 6.40mm		
B261	3W-0.261	0.252" to 0.261"	6.40mm - 6.63mm		
B271	3W-0.271	0.261" to 0.271"	6.63mm - 6.88mm		
B281	3W-0.281	0.271" to 0.281"	6.88mm - 7.14mm		
B291	4W-0.291	0.281" to 0.291"	7.14mm - 7.39mm		

	Pin Gage Bushings				
Item ID	Bushing No.	Size Range (in)	Size Range (mm)		
B301	4W-0.301	0.291" to 0.301"	7.39mm - 7.65mm		
B311	4W-0.311	0.301" to 0.311"	7.65mm - 7.90mm		
B321	4W-0.321	0.311" to 0.321"	7.90mm - 8.15mm		
B331	4W-0.331	0.321" to 0.331"	8.15mm - 8.41mm		
B341	4W-0.341	0.331" to 0.341"	8.41mm - 8.66mm		
B351	4W-0.351	0.341" to 0.351"	8.66mm - 8.92mm		
B361	4W-0.361	0.351" to 0.361"	8.92mm - 9.17mm		
B371	4W-0.371	0.361" to 0.371"	9.17mm - 9.42mm		
B382	4W-0.382	0.371" to 0.382"	9.42mm - 9.70mm		
B394	4W-0.394	0.382" to 0.394"	9.70mm - 10.01mm		
B406	4W-0.406	0.394" to 0.406"	10.01mm - 10.31mm		
B420	5W-0.420	0.406" to 0.420"	10.31mm - 10.67mm		
B435	5W-0.435	0.420" to 0.435"	10.67mm - 11.05mm		
B450	5W-0.450	0.435" to 0.450"	11.05mm - 11.43mm		
B465	5W-0.465	0.450" to 0.465"	11.43mm - 11.81mm		
B480	5W-0.480	0.465" to 0.480"	11.81mm - 12.19mm		
B495	5W-0.495	0.480" to 0.495"	12.19mm - 12.57mm		
B510	5W-0.510	0.495" to 0.510"	12.57mm - 12.95mm		
B532	6W-0.532	0.510" to 0.532"	12.95mm - 13.51mm		
B547	6W-0.547	0.532" to 0.547"	13.51mm - 13.89mm		
B563	6W-0.563	0.547" to 0.563"	13.89mm - 14.30mm		
B579	6W-0.579	0.563" to 0.579"	14.30mm - 14.71mm		
B594	6W-0.594	0.579" to 0.594"	14.71mm - 15.09mm		
B610	6W-0.610	0.594" to 0.610"	15.09mm - 15.49mm		
B625	6W-0.625	0.610" to 0.625"	15.49mm - 15.88mm		
B635	6W-0.635	0.625" to 0.635"	15.88mm - 16.13mm		
B656	7W-0.656	0.635" to 0.656"	16.13mm - 16.66mm		
B672	7W-0.672	0.656" to 0.672"	16.66mm - 17.07mm		
B688	7W-0.688	0.672" to 0.688"	17.07mm - 17.48mm		
B704	7W-0.704	0.688" to 0.704"	17.48mm - 17.88mm		
B719	7W-0.719	0.704" to 0.719"	17.88mm - 18.26mm		
B735	7W-0.735	0.719" to 0.735"	18.26mm - 18.67mm		
B750	7W-0.750	0.735" to 0.750"	18.67mm - 19.05mm		
B760	7W-0.760	0.750" to 0.760"	19.05mm - 19.30mm		
B781	8W-0.781	0.760" to 0.781"	19.30mm - 19.84mm		
B812	8W-0.812	0.781" to 0.812"	19.84mm - 20.62mm		
B843	8W-0.843	0.812" to 0.843"	20.62mm - 21.41mm		
B875	8W-0.875	0.843" to 0.875"	21.41mm - 22.23mm		
B906	8W-0.906	0.875" to 0.906"	22.23mm - 23.01mm		
B937	8W-0.937	0.906" to 0.937"	23.01mm - 23.80mm		
B968	8W-0.968	0.937" to 0.968"	23.80mm - 24.59mm		
B1000	8W-1.010	0.968" to 1.010"	24.59mm - 25.65mm		

Note: All tabulated size ranges are inclusive.

Accessories

Inserts Inch Sets				
Item ID	Description	Size Range		
IN0	Insert for M0 set	0.0110" to 0.0600"		
IN05	Insert for M05 set	0.0115" to 0.0605"		
IN1	Insert for M1 set	0.0610" to 0.2500"		
IN15	Insert for M15 set	0.0615" to 0.2505"		
IN2	Insert for M2 set	0.2510" to 0.5000"		
IN25	Insert for M25 set	0.2515" to 0.5005"		
IN3	Insert for M3 set	0.5010" to 0.6250"		
IN35	Insert for M35 set	0.5015" to 0.6255"		
IN4	Insert for M4 set	0.6260" to 0.7500"		
IN45	Insert for M45 set	0.6265" to 0.7505"		
IN5	Insert for M5 set	0.7510" to 0.8320"		
IN55	Insert for M55 set	0.7515" to 0.8325"		
IN6	Insert for M6 set	0.8330" to 0.9160"		
IN65	Insert for M65 set	0.8335" to 0.9165"		
IN7	Insert for M7 set	0.9170" to 1.0000"		
IN75	Insert for M75 set	0.9175" to 1.0005"		



	Inserts Metric Sets				
Item ID	Description	Size Range			
INOMM	Insert for MOMM set	0.22mm to 1.50mm			
IN01MM	Insert for M01MM set	0.23mm to 1.51mm			
IN1MM	Insert for M1MM set	1.52mm to 7.70mm			
IN11MM	Insert for M11MM set	1.53mm to 7.71mm			
IN2MM	Insert for M2MM set	7.72mm to 12.70mm			
IN21MM	Insert for M21MM set	7.73mm to 12.71mm			
IN3MM	Insert for M3MM set	12.72mm to 15.30mm			
IN31MM	Insert for M31MM set	12.73mm to 15.31mm			
IN4MM	Insert for M4MM set	15.32mm to 17.80mm			
IN41MM	Insert for M41MM set	15.33mm to 17.81mm			
IN5MM	Insert for M5MM set	17.82mm to 20.36mm			
IN51MM	Insert for M51MM set	17.83mm to 20.37mm			
IN6MM	Insert for M6MM set	20.38mm to 22.04mm			
IN61MM	Insert for M61MM set	20.39mm to 22.05mm			
IN7MM	Insert for M7MM set	22.06mm to 23.72mm			
IN71MM	Insert for M71MM set	22.07mm to 23.73mm			
IN8MM	Insert for M8MM set	23.74mm to 25.40mm			
IN81MM	Insert for M81MM set	23.75mm to 25.41mm			

Accessories

MG-25 Series Cases

Nominal Size Range					
Item ID	Inch	Metric			
CASE-MG-SM	0.0156" to 0.3749"	0.396mm to 3.172mm			
CASE-MG-MD	0.3750" to 0.8750"	9.523mm to 22.225mm			

Poly Cases

Dimensions					
Item ID	Description	Length	Width	Hight	
CASE-SM	Small Poly Case	6"	6-1/2"	2-1/2"	
CASE-LG	Large Poly Case	10-3/8"	16-1/4"	2-1/2"	

Cabinets

Dimensions						
Item ID	Description	Length	Width	Hight		
LE4	4-Drawer Metal Cabinet	11-1/2"	19"	12-1/2"		
LIN4	4-Drawer Metal Cabinet + 4 inserts	11-1/2"	19"	12-1/2"		

Specify by insert item ID or size range.









Large Poly Case

Accessories

Taperlock Handles					
Size Range					
Inch Metric Handle No. Item ID					
0.231" to 0.365"	5.85mm to 9.27mm	1	HDL-TP-1		
0.366" to 0.510"	9.28mm to 12.95mm	2	HDL-TP-2		
0.511" to 0.825"	12.96mm to 20.96mm	3	HDL-TP-3		
0.826" to 1.135"	135" 20.97mm to 28.83mm 4 HDL-TP-4		HDL-TP-4		
1.136" to 1.510"	28.84mm to 38.35mm	5	HDL-TP-5		

All tabulated size ranges are inclusive.

Custom marking is available upon request.

Trilock Handles					
Size Range		Handla Na	Item ID		
Inch	Metric	Handle No.	Single-End	Double-End	
0.760" to 0.947"	19.31mm to 24.05mm	2-1/2	HDL-TR-2.5-SE	HDL-TR-2.5-DE	
0.947" to 1.135"	24.06mm to 28.83mm	3-1/2	HDL-TR-3.5-SE	HDL-TR-3.5-DE	
1.135" to 1.510"	28.84mm to 38.35mm	4-1/2	HDL-TR-4.5-SE	HDL-TR-4.5-DE	
1.510" to 2.010"	38.36mm to 51.05mm	5-1/2	HDL-TR-5.5-SE	HDL-TR-5.5-DE	
2.010" to 2.510"	51.06mm to 63.75mm	6	HDL-TR-6-SE	HDL-TR-6-DE	
2.510" to 3.510"	63.76mm to 89.15mm	7	HDL-TR-7-SE	HDL-TR-7-DE	

All tabulated size ranges are inclusive.

Single-end handles sold with GO screw unless otherwise specified.

Double-end handles sold with GO and NOGO screws.

Custom marking is available upon request.

Trilock Screws						
Siz	Size Range		GO		NOGO	
Inch	Metric	Handle No.	Screw Size	Item ID	Screw Size	Item ID
0.760" to 0.947"	19.31mm to 24.05mm	2-1/2	3 GO	SCR-TR-3-GO	3 NOGO	SCR-TR-3-NG
0.947" to 1.135"	24.06mm to 28.83mm	3-1/2	3 GO	SCR-TR-3-GO	3 NOGO	SCR-TR-3-NG
1.135" to 1.510"	28.84mm to 38.35mm	4-1/2	4 GO x 1-1/2	SCR-TR-4-GO1.5	4 NOGO	SCR-TR-4-NG
1.510" to 2.010"	38.36mm to 51.05mm	5-1/2	6 GO	SCR-TR-6-GO	6 NOGO	SCR-TR-6-NG
2.010" to 2.510"	51.06mm to 63.75mm	6	6 GO	SCR-TR-6-GO	6 NOGO	SCR-TR-6-NG
2.510" to 3.510"	63.76mm to 89.15mm	7	7 GO	SCR-TR-7-GO	7 GO	SCR-TR-7-GO

All tabulated size ranges are inclusive.

Insulating Grips for Master Setting Discs					
Si	ze Range	Grip Size	Hann ID		
Inch	Metric	No.	Item ID		
0.231" to 0.365"	5.841mm to 9.270mm	1	MSD-GRP-1		
0.366" to 0.510"	9.271mm to 12.950mm	2	MSD-GRP-2		
0.511" to 0.825"	12.951mm to 20.960mm	3	MSD-GRP-3		
0.826" to 1.135"	20.961mm to 28.830mm 4		MSD-GRP-4		
1.136" to 1.510"	29.831mm to 38.350mm	5	MSD-GRP-5		

All tabulated size ranges are inclusive.

Tolerance Chart

Diameters (Inch) Above-Including	Tolerance Class					
	XXX	XX	Х	Y	Z	ZZ
0.010" to 0.825"	0.000010"	0.000020"	0.000040"	0.000070"	0.0001"	0.0002"
0.825"to 1.510"	0.000015"	0.000030"	0.000060"	0.000090"	0.00012"	0.00024"
1.510" to 2.510"	0.000020"	0.000040"	0.000080"	0.00012"	0.00016"	0.00032"
2.510" to 4.510"	0.000025"	0.000050"	0.0001"	0.00015"	0.0002"	0.0004"
4.510" to 6.510"	0.000033"	0.000065"	0.00013"	0.00019"	0.00025"	0.0005"
6.510" to 9.010"	0.000040"	0.000080"	0.00016"	0.00024"	0.00032"	0.00064"
9.010" to 12.010"	0.000050″	0.0001"	0.0002"	0.0003"	0.0004"	0.0008"

Diameters (Metric) Above-Including	Tolerance Class					
Pin and Plug Gages	xxx	XX	X	Υ	Z	ZZ
.254mm to 20.96mm	.00025mm	.00051mm	.00102mm	.00178mm	.00254mm	.00508mm
20.96mm to 38.35mm	.00038mm	.00076mm	.00152mm	.00229mm	.00305mm	.00610mm
38.35mm to 63.75mm	.00051mm	.00102mm	.00203mm	.00305mm	.00406mm	.00813mm
63.75mm to 114.55mm	.00064mm	.00127mm	.00254mm	.00381mm	.00508mm	.01016mm
114.55mm to 165.35mm	.00084mm	.00165mm	.00330mm	.00483mm	.00635mm	.01270mm
165.35mm to 228.85mm	.00102mm	.00203mm	.00406mm	.00610mm	.00813mm	.01626mm
228.85mm to 305.05mm	.00127mm	.00254mm	.00508mm	.00762mm	.01016mm	.02032mm

Tolerance Direction

Gage Type	Direction		
	GO	NO-GO	
OD Cylindricals (Plugs)	Plus	Minus	
ID Cylindricals (Rings)	Minus	Plus	

Plus tolerance gage is used to gage the low limit. Minus tolerance is used to gage the upper limit.



Meyer Gage Company

230 Burnham Street South Windsor, CT 06074

Tel. **860.528.6526**Toll Free **800.243.7087 sales@meyergage.com**

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