

# METRIC STEEL TAPERLOCK THREAD PLUG GAGES

- Standard in 6H tolerance.
- For Taperlocks with chrome, add 100%.
- Left hand available, price on application
- Larger sizes available, price on application.

## HOW TO ORDER

1. Specify quantity.
2. Specify nominal diameter and threads per inch.
3. Specify special markings instructions, if any.

## HOW TO PRICE

1. Select desired size

### **METRIC STEEL TAPERLOCK THREAD PLUG GAGES** **Product Group #19-00MT**

Metric Size & Pitch	GO Member	NOGO Member	Price	Double End w/Handle	Price	Handle Only	
	Item No.	Item No.		Item No.		Size	Price
M1.6 X 0.35	M20100901	M20100913	\$ 70.67	M20100963	\$ 156.62	000	\$16.72
M1.8 X 0.35	M20101101	M20101113	70.67	M20101163	156.62	000	16.72
M2.0 X 0.40	M20101301	M20101313	70.67	M20101363	156.62	000	16.72
M2.2 X 0.45	M20101501	M20101513	70.67	M20101563	156.62	000	16.72
M2.5 X 0.45	M227200	M237200	64.94	M227223	145.16	000	16.72
M3.0 X 0.50	M227300	M237300	64.94	M227323	145.16	00	16.72
M3.5 X 0.60	M227400	M237400	57.30	M227423	129.88	00	16.72
M4.0 X 0.70	M227500	M237500	57.30	M227523	129.88	0	16.72
M4.5 X 0.75	M20102501	M20102513	59.21	M20102563	133.70	0	16.72
M5.0 X 0.80	M227600	M237600	57.30	M227623	129.88	0	16.72
M6.0 X 1.00	M227700	M237700	47.75	M227723	110.78	1	16.72
M7.0 X 1.00	M20103201	M20103213	49.66	M20103263	114.60	1	16.72
M8.0 X 1.00	M20103501	M20103513	45.84	M20103563	106.96	1	16.72
M8.0 X 1.25	M227800	M237800	45.84	M227823	106.96	1	16.72
M10.0 X 1.50	M228000	M238000	49.66	M228023	114.60	2	16.72
M10.0 X 1.25	M228100	M238100	49.66	M228123	114.60	2	16.72
M12.0 X 1.75	M228300	M238300	53.48	M228323	122.24	2	16.72
M12.0 X 12.00	M228400	M238400	53.48	M228423	122.24	2	16.72
M12.0 X 1.25	M228500	M238500	53.48	M228523	122.24	2	16.72
M14.0 X 2.00	M228700	M238700	61.12	M228723	137.52	3	16.72
M14.0 X 1.50	M228800	M238800	61.12	M228823	137.52	3	16.72
M16.0 X 2.00	M229000	M239000	61.12	M229023	137.52	3	16.72
M16.0 X 1.50	M229100	M239100	61.12	M229123	137.52	3	16.72
M17.0 X 1.00	M229200	M239200	64.94	M229223	145.16	3	16.72
M18.0 X 2.50	M20106201	M20106213	68.76	M20106263	152.80	3	16.72
M18.0 X 1.50	M229300	M239300	64.94	M229323	152.80	3	16.72
M20.0 X 2.50	M229400	M239400	78.31	M229423	152.80	3	16.72
M20.0 X 1.50	M229500	M239500	78.31	M229523	152.80	3	16.72
M22.0 X 2.50	M20107001	M20107013	78.31	M20107063	194.82	4	16.72
M22.0 X 1.50	M20107201	M20107213	78.31	M20107263	152.80	4	16.72
M24.0 X 3.00	M20107401	M20107413	89.77	M20107463	194.82	4	16.72
M24.0 X 2.00	M20107501	M20107513	89.77	M20107563	194.82	4	16.72
M27.0 X 3.00	M20108201	M20108213	122.24	M20108263	259.76	4	16.72
M27.0 X 2.00	M20108301	M20108313	122.24	M20108363	259.76	4	16.72
M30.0 X 3.50	M20108901	M20108913	147.07	M20108963	311.33	5	18.82
M30.0 X 2.00	M20109101	M20109113	147.07	M20109163	311.33	5	18.82
M33.0 X 3.50	M20109601	M20109613	147.07	M20109663	311.33	5	18.82
M33.0 X 2.00	M20109801	M20109813	147.07	M20109863	311.33	5	18.82
M36.0 X 4.00	M20110101	M20110113	169.99	M20110163	357.17	5	18.82
M36.0 X 3.00	M20110201	M20110213	169.99	M20110263	357.17	5	18.82



# REVERSIBLE METRIC STEEL THREAD PLUGS

- Standard in 6H tolerance.
- For chrome, add 100%.
- Left hand available, price on application
- Larger sizes available, price on application.

## HOW TO ORDER

1. Specify quantity.
2. Specify nominal diameter and threads per inch.
3. Specify special markings instructions, if any.

## HOW TO PRICE

1. Select desired size

### **REVERSIBLE METRIC THREAD PLUGS** **Product Group #19-00H**

Metric Size & Pitch Coarse	Go Member	No Go Member	Price	Double End w/Handle	Price	Handle Only	
	Item No.	Item No.		Item No.		No.	Price
M2.5 X 0.45	M207200	M217200	\$ 87.86	M207221	\$ 192.91	2W	\$ 18.82
M3.0 X 0.50	M207300	M217300	82.13	M207321	181.45	2W	18.82
M3.5 X 0.60	M207400	M217400	68.76	M207421	154.71	2W	18.82
M4.0 X 0.70	M207500	M217500	68.76	M207521	154.71	2W	18.82
M5.0 X 0.80	M207600	M217600	68.76	M207621	156.62	3W	20.90
M6.0 X 1.00	M207700	M217700	57.30	M207721	133.70	3W	20.90
M8.0 X 1.25	M207800	M217800	57.30	M207821	135.61	4W	23.00
M8.0 X 1.60	M207900	M217900	57.30	M207921	135.61	4W	23.00
M10.0 X 1.50	M208000	M218000	64.94	M208021	150.89	4W	23.00
M10.0 X 1.25	M208100	M218100	64.94	M208121	150.89	4W	23.00
M12.0 X 1.75	M208300	M218300	64.94	M208321	152.80	5W	25.09
M12.0 X 1.25	M208500	M218500	64.94	M208521	152.80	5W	25.09
M14.0 X 2.00	M208700	M218700	76.40	M208721	177.63	6W	27.18
M14.0 X 1.50	M208800	M218800	76.40	M208821	177.63	6W	27.18
M16.0 X 2.00	M209000	M219000	76.40	M209021	177.63	6W	27.18
M16.0 X 1.50	M209100	M219100	76.40	M209121	177.63	6W	27.18
M18.0 X 1.50	M209300	M219300	87.86	M209321	206.28	7W	33.45

### **METRIC - INCH PITCH EQUIVALENTS**

Pitch mm	Pitch in Inches	Threads Per Inch	Pitch mm	Pitch in Inches	Threads Per Inch
0.35	.01378	72.57	1.25	.04921	20.32
0.40	.01575	63.50	1.50	.05906	16.93
0.45	.01772	56.44	1.75	.06890	14.51
0.50	.01969	50.80	2.00	.07874	12.70
0.60	.02362	42.33	2.50	.09843	10.16
0.70	.02756	36.29	3.00	.11811	8.46
0.75	.02953	33.87	4.00	.15748	6.35
0.80	.03150	31.75	4.50	.17717	5.64
0.90	.03543	28.22	5.00	.19685	5.08
1.00	.03937	25.40	6.00	.23622	4.23

