

HELICAL COIL TAPERLOCK STEEL GAGES (STI)

- Standard in Class X Tolerance.
- Handles are not included with single members.
- If handles are required for GO or NOGO members, specify "with handle".
- For "W" Tolerance add 33.3%.
- Titanium Nitride coated members available, price on application.
- Larger sizes available, price on application.
- Metric sizes available, price on application.

HOW TO ORDER

1. Specify quantity and type (members only, member with handle or double end with handle).
2. Specify nominal diameter and threads per inch GO and/or NOGO.
3. Select class of fit, 2B or 3B.
4. Special marking instructions, if any.
5. If handle is required with a single member, please specify "with handle" at time of order.

HOW TO PRICE

1. Select desired size and class of fit.
2. For chrome, add 100%.

HELICOIL GAGES (STI)			Product Group #19-00THC								
Nominal Size	GO Member		NOGO Member		Double End w/Handle			Handle Only			
	Class 2B or 3B Item No.	Class 2B Item No.	Class 3B Item No.	Price	Class 2B Item No.	Class 3B Item No.	Price	No.	Price		
2 56 UNC	M550400	M560400	M570400	\$ 95.50	M550456	M550457	\$ 206.28	00	\$ 16.72		
4 40 UNC	M550900	M560900	M570900	84.04	M550956	M550957	183.36	00	16.72		
6 32 UNC	M551300	M561300	M571300	76.40	M551356	M551357	168.08	0	16.72		
8 32 UNC	M551500	M561500	M571500	76.40	M551556	M551557	168.08	0	16.72		
10 24 UNC	M551700	M561700	M571700	76.40	M551756	M551757	168.08	0	16.72		
10 32 UNF	M551800	M561800	M571800	76.40	M551856	M551857	168.08	0	16.72		
1/4 20 UNC	M552200	M562200	M572200	70.67	M552256	M552257	156.62	1	16.72		
1/4 28 UNF	M552300	M562300	M572300	70.67	M552356	M552357	156.62	1	16.72		
5/16 18 UNC	M552500	M562500	M572500	70.67	M552556	M552557	156.62	2	16.72		
5/16 24 UNF	M552600	M562600	M572600	70.67	M552656	M552657	156.62	2	16.72		
3/8 16 UNC	M552800	M562800	M572800	76.40	M552856	M552857	168.08	2	16.72		
3/8 24 UNF	M552900	M562900	M572900	76.40	M552956	M552957	168.08	2	16.72		
7/16 20 UNF	M553200	M563200	M573200	76.40	M553256	M553257	168.08	3	16.72		
1/2 13 UNC	M553400	M563400	M573400	78.31	M553456	M553457	171.90	3	16.72		
1/2 20 UNF	M553500	M563500	M573500	78.31	M553556	M553557	171.90	3	16.72		

