

Steel Ring Gages .040001" - 4.010" (1.02 mm - 101.85 mm)

| Size Range | | Class XX | | Class X | | Class Y | | Class Z | |
|------------------------|------------------------|-------------------|----------|-------------------|----------|-------------------|----------|-------------------|----------|
| Inches | Milimeters | In Quantities of: | | In Quantities of: | | In Quantities of: | | In Quantities of: | |
| Above to and including | Above to and including | 1 | 2-4 | 1 | 2-4 | 1 | 2-4 | 1 | 2-4 |
| .040001 - .100 | 1.02 - 2.54 | \$162.66 | \$143.14 | \$146.40 | \$128.83 | \$130.13 | \$114.52 | \$130.13 | \$114.52 |
| .100001 - .150 | 2.54 - 3.81 | 141.45 | 124.47 | 127.30 | 112.03 | 113.16 | 99.58 | 113.16 | 99.58 |
| .150001 - .185 | 3.81 - 4.70 | 123.00 | 108.24 | 110.70 | 97.41 | 98.40 | 86.59 | 98.40 | 86.59 |
| .185001 - .230 | 4.70 - 5.84 | 117.14 | 103.08 | 105.43 | 92.78 | 93.71 | 82.47 | 93.71 | 82.47 |
| .230001 - .365 | 5.84 - 9.27 | 111.56 | 98.18 | 100.41 | 88.36 | 89.25 | 78.54 | 89.25 | 78.54 |
| .365001 - .510 | 9.27 - 12.95 | 106.25 | 93.50 | 95.63 | 84.15 | 85.00 | 74.80 | 85.00 | 74.80 |
| .510001 - .825 | 12.95 - 20.96 | 111.56 | 98.18 | 100.41 | 88.36 | 89.25 | 78.54 | 89.25 | 78.54 |
| .825001 - 1.135 | 20.96 - 28.83 | 117.14 | 103.08 | 105.43 | 92.78 | 93.71 | 82.47 | 93.71 | 82.47 |
| 1.135001 - 1.510 | 28.83 - 38.35 | 146.43 | 128.85 | 131.78 | 115.97 | 117.14 | 103.08 | 117.14 | 103.08 |
| 1.510001 - 2.010 | 38.35 - 51.05 | 168.39 | 148.18 | 151.55 | 133.36 | 134.71 | 118.55 | 134.71 | 118.55 |
| 2.010001 - 2.510 | 51.05 - 63.75 | 198.70 | 174.86 | 178.83 | 157.37 | 158.96 | 139.88 | 158.96 | 139.88 |
| 2.510001 - 3.010 | 63.75 - 76.45 | 234.47 | 206.33 | 211.02 | 185.70 | 187.57 | 165.06 | 187.57 | 165.06 |
| 3.010001 - 3.510 | 76.45 - 89.15 | 276.67 | 243.47 | 249.00 | 219.12 | 221.34 | 194.78 | 221.34 | 194.78 |
| 3.510001 - 4.010 | 76.45 - 101.85 | 326.47 | 287.29 | 293.82 | 258.56 | 261.18 | 229.83 | 261.18 | 229.83 |

MASTER: bilateral (split) tolerance. GO: unilateral (one way) **minus** tolerance. NOGO: unilateral (one way) **plus** tolerance.
 Ring Gages are manufactured in accordance with ANSI spec B89.1.6 - 1989. ROUNDNESS and TAPER of all gages will not exceed 50% of applicable gagemaker's size tolerance and are nonaccumulative.

Tungsten Carbide Ring Gages .040001" - 4.010" (1.02 mm - 101.85 mm)

| Size Range | | Class XX | | Class X | | Class Y | | Class Z | |
|------------------------|------------------------|-------------------|----------|-------------------|----------|-------------------|----------|-------------------|----------|
| Inches | Milimeters | In Quantities of: | | In Quantities of: | | In Quantities of: | | In Quantities of: | |
| Above to and including | Above to and including | 1 | 2-4 | 1 | 2-4 | 1 | 2-4 | 1 | 2-4 |
| .040001 - .100 | 1.02 - 2.54 | \$259.89 | \$228.71 | \$233.91 | \$205.84 | \$207.92 | \$182.97 | \$207.92 | \$182.97 |
| .100001 - .150 | 2.54 - 3.81 | 236.27 | 207.92 | 212.64 | 187.12 | 189.01 | 166.33 | 189.01 | 166.33 |
| .150001 - .185 | 3.81 - 4.70 | 214.79 | 189.01 | 193.31 | 170.11 | 171.83 | 151.21 | 171.83 | 151.21 |
| .185001 - .230 | 4.70 - 5.84 | 208.53 | 183.51 | 187.68 | 165.16 | 166.83 | 146.81 | 166.83 | 146.81 |
| .230001 - .365 | 5.84 - 9.27 | 202.46 | 178.16 | 182.21 | 160.35 | 161.97 | 142.53 | 161.97 | 142.53 |
| .365001 - .510 | 9.27 - 12.95 | 196.56 | 172.98 | 176.91 | 155.68 | 157.25 | 138.38 | 157.25 | 138.38 |
| .510001 - .825 | 12.95 - 20.96 | 255.53 | 224.87 | 229.98 | 202.38 | 204.43 | 179.89 | 204.43 | 179.89 |
| .825001 - 1.135 | 20.96 - 28.83 | 332.19 | 292.33 | 298.97 | 263.09 | 265.75 | 233.86 | 265.75 | 233.86 |
| 1.135001 - 1.510 | 28.83 - 38.35 | 448.46 | 394.64 | 403.61 | 355.18 | 358.77 | 315.71 | 358.77 | 315.71 |
| 1.510001 - 2.010 | 38.35 - 51.05 | 605.42 | 532.77 | 544.88 | 479.49 | 484.33 | 426.21 | 484.33 | 426.21 |
| 2.010001 - 2.510 | 51.05 - 63.75 | 787.04 | 692.60 | 708.34 | 623.34 | 629.63 | 554.08 | 629.63 | 554.08 |
| 2.510001 - 3.010 | 63.75 - 76.45 | 983.80 | 865.75 | 885.42 | 779.17 | 787.04 | 692.60 | 787.04 | 692.60 |
| 3.010001 - 3.510 | 76.45 - 89.15 | 1,229.75 | 1,082.18 | 1,106.78 | 973.97 | 983.80 | 865.75 | 983.80 | 865.75 |
| 3.510001 - 4.010 | 89.15 - 101.85 | 1,537.19 | 1,352.73 | 1,383.48 | 1,217.46 | 1,229.75 | 1,082.18 | 1,229.75 | 1,082.18 |

ALL RINGS tungsten carbide inserts with steel jackets. MASTER: bilateral (split) tolerance. GO: unilateral (one way) **minus** tolerance. NOGO: unilateral (one way) **plus** tolerance. Ring Gages are manufactured in accordance with ANSI spec B89.1.6 - 1989. ROUNDNESS and TAPER of all gages will not exceed 50% of applicable gagemaker's size tolerance and are nonaccumulative. SIZES ABOVE AND BELOW THOSE LISTED will be quoted on request.

